

FACING CLINKER & BRICKS



ABOUT US

We, the ABC Klinker Group, are a family-owned business in the brick and tile industry in Germany and can look back on around 130 years of experience. Today, our ABC Klinker Group is in the fifth generation and manufactures various brick products at six locations in Germany. Our product portfolio includes facing bricks, brick slips, ceramic facades, clay pavers, clinker roof tiles and floor ceramics.

SUSTAINABILITY

We produce sustainable natural building materials as environmentally friendly as possible. For this reason, we focus on low energy consumption in production with gentle, efficient use of resources and low material consumption. The natural slate clay of the Tecklenburger Land forms the basic material of our ABC products - a valuable, genuine natural product!

VISIT OUR SHOWROOM „RINGOFEN“ IN HÖRSTEL

In our showroom, the Ringofen, Dornierstr. 11 in Hörstel, we offer you numerous suggestions and various possibilities for your house construction. For an individual consultation we are available Monday to Friday from 08.30 am to 05.30 pm and Saturday from 09.00 am to 01.00 pm. For an appointment, you can reach us by phone at +49 (0) 54 59 / 93 43 11 or by e-mail at ausstellung@abc-klinker.de.



Features of our products



Frost-resistant



Weatherproof



Environmentally friendly



Fire behavior: euroclass A1



Water absorption ≤ 6 %



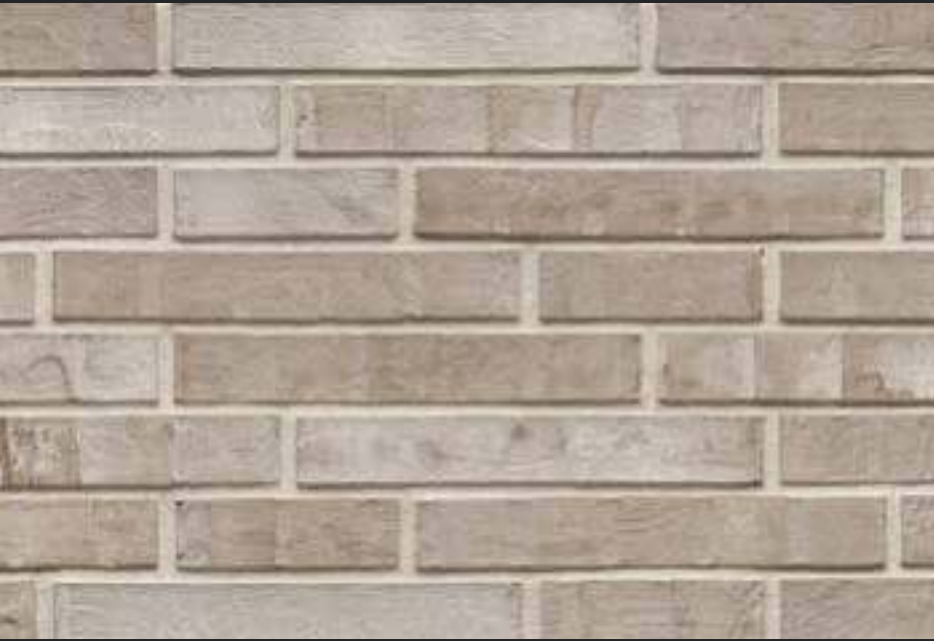
Standardized



Colourfast



Graffiti removable



aquaterra Salinagrau

NF
 DF
 MF 290
 LF 365



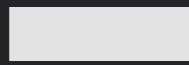
aquaterra Salinagrau, LF



aquaterra Salinagrau, NF

Variations in colour, play of colours and proportions may be possible due to production/printing reasons. aquaterra Longformats in 365 mm x 52 mm and 365 mm x 40 mm available.

aquaterra Smart



NF

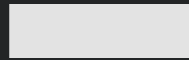


Variations in colour, play of colours and proportions may be possible due to production/printing reasons. aquaterra Longformats in 365 mm x 52 mm and 365 mm x 40 mm available.

aquaterra Smart, NF | Photo: Feldhausarchitekten



aquaterra Cavograu Kohle

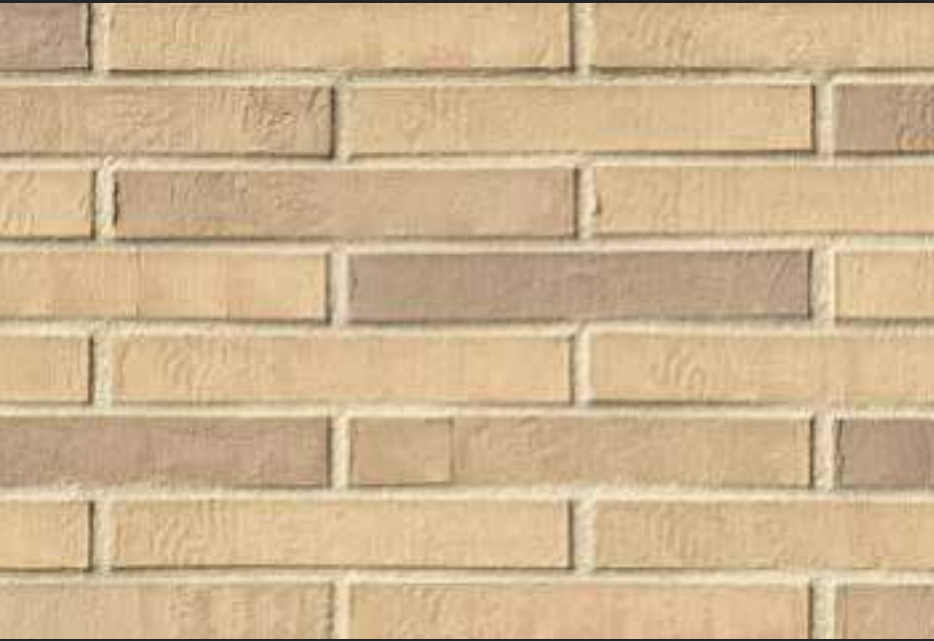


NF

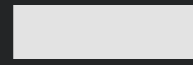


aquaterra Cavograu Kohle, NF

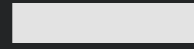
Variations in colour, play of colours and proportions may be possible due to production/printing reasons. aquaterra Longformats in 365 mm x 52 mm and 365 mm x 40 mm available.



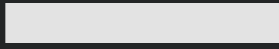
aquaterra Colima



NF



DF

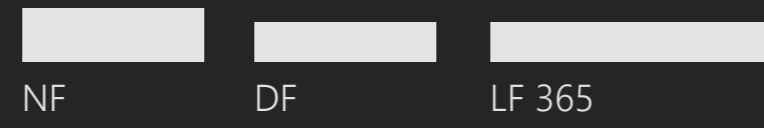


LF 365



aquaterra Colima, LF | St. Otergus house, Stadtlohn | Photo: Kruse Medien GmbH

aquaterra Caldera weiß geschlämmt

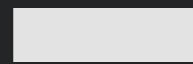


Variations in colour, play of colours and proportions may be possible due to production/printing reasons. aquaterra Longformats in 365 mm x 52 mm and 365 mm x 40 mm available.

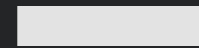
aquaterra Caldera white elutriated, LF | Jugendstipark, Munich | Photo: Fotoatelier Bernhard



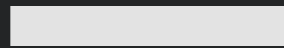
aquaterra Lichtocker



NF



DF



LF 365



aquaterra Lichtocker, DF | Colruyt Group, Halle in Belgium



aquaterra Stromboli



NF



aquaterra Feuerberg



NF



DF



LF 365



Variations in colour, play of colours and proportions may be possible due to production/printing reasons. aquaterra Longformats in 365 mm x 52 mm and 365 mm x 40 mm available.



aquaterra Feuerberg, DF | Photo: Ependiller+Gnegel Designer



aquaterra Ätnagrau



NF



aquaterra Rauchscharz



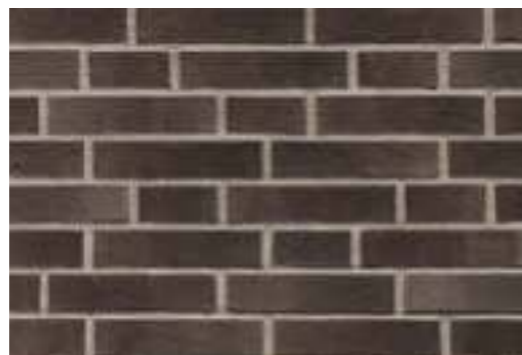
NF



DF



LF 365



Variations in colour, play of colours and proportions may be possible due to production/printing reasons. aquaterra Longformats in 365 mm x 52 mm and 365 mm x 40 mm available.

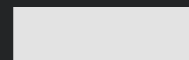


aquaterra Rauchscharz, DF | Dreieckshafen, Münster | Photo: Roland Borgmann Fotografie



Manufactura® Helsinki

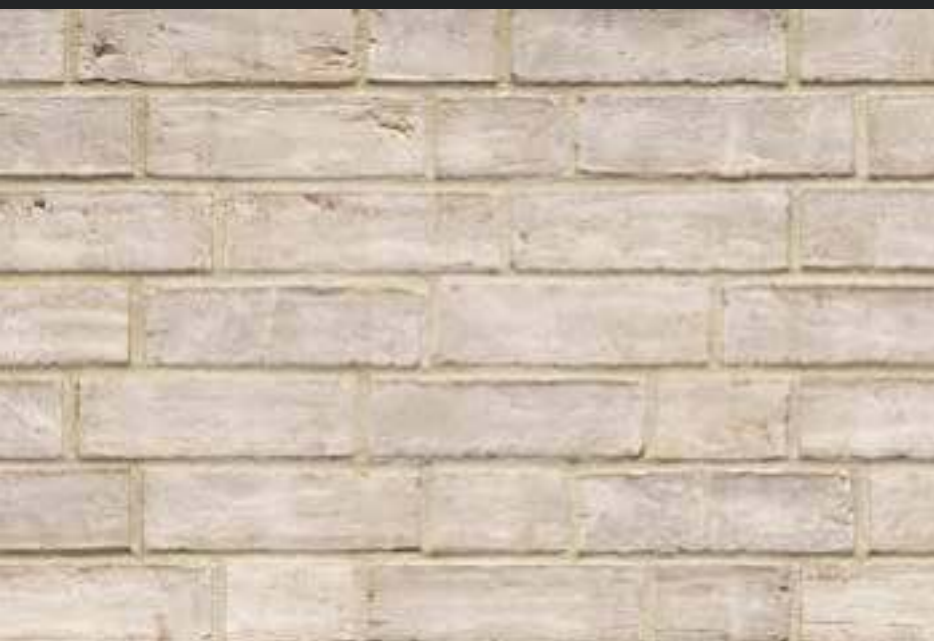
waterstruck



NF



DF*

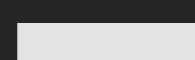


Manufactura® Stockholm

waterstruck



NF



DF*



Manufactura® Stockholm, DF | Logistics centre Ernsting's family, Coesfeld | Photo: Ependiller+Gnegel Designer

Variations in colour, play of colours and proportions may be possible due to production/printing reasons. Sortings marked with * can only be produced for the object sector if larger quantities are purchased. If you have any questions, please do not hesitate to contact us.



Manufactura® Westfalen ziegelrot

waterstruck



NF



DF*



RF 250



Manufactura® Westfalen rot Kohlebrand

waterstruck



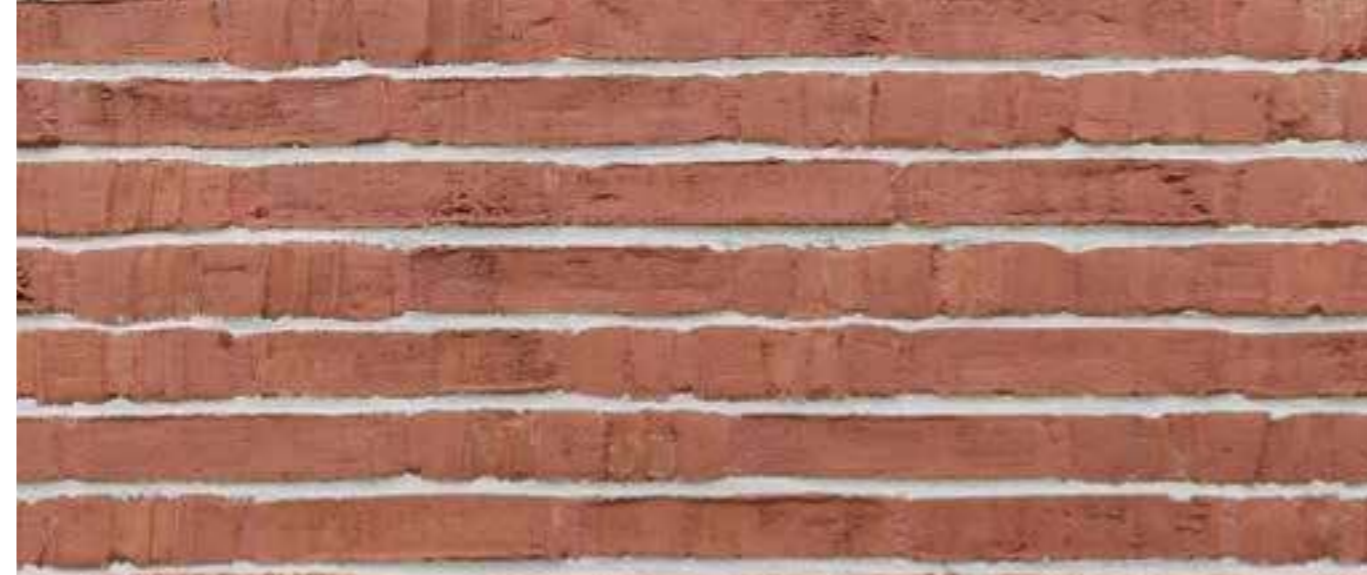
NF



DF*



RF 250



Manufactura® Westfalen ziegelrot, NF | Lindenauer Harbour, Leipzig



Manufactura® Kristiansand

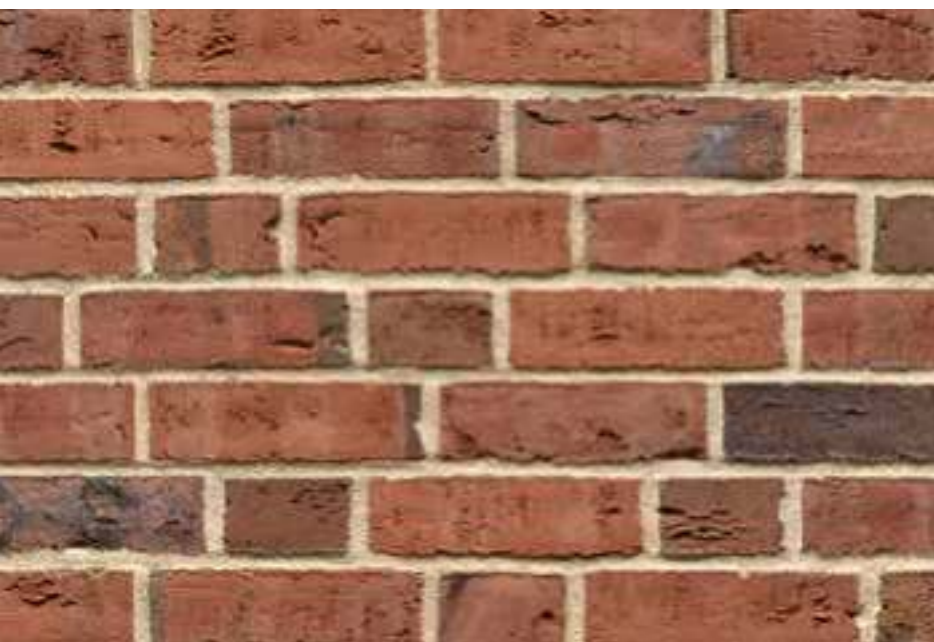
waterstruck



NF



DF*



Manufactura® Wilsum rot Kohlebrand

waterstruck



NF



DF*



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Manufactura® Kristiansand, NF



Manufactura® Stavanger coal

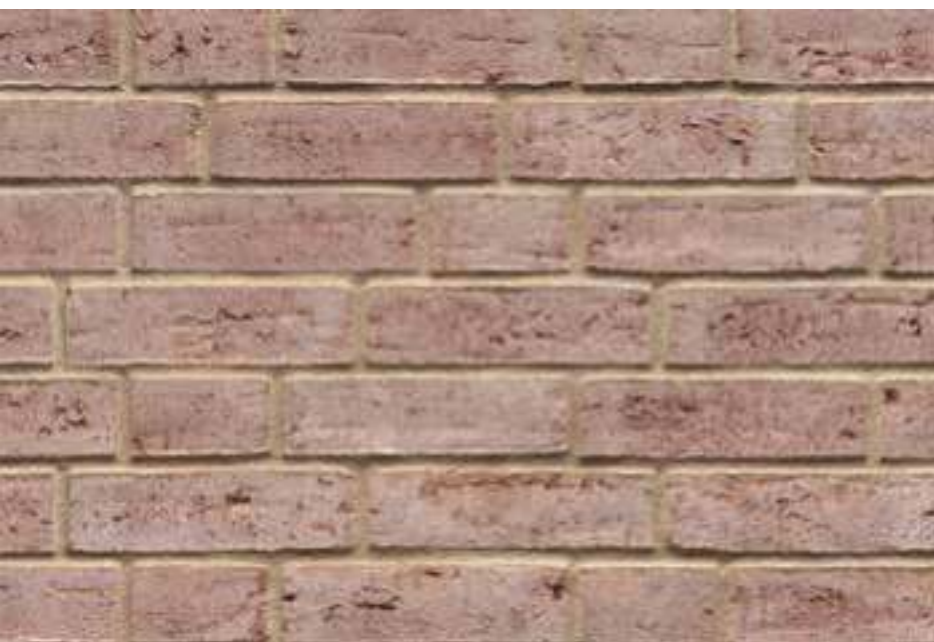
waterstruck + reverse facing



NF



DF*



Manufactura® Stavanger

waterstruck



NF



DF*



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.
Sortings marked with * can only be produced for the object sector if larger quantities are purchased. If you have any questions, please do not hesitate to contact us.

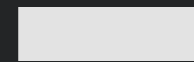


Manufactura® Stavanger, NF | Residential area FRML, Münster



Stendal beige-white

structure

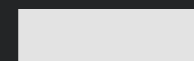


NF



Cornbrash-Sandstein

smooth



NF



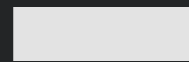
Variations in colour, play of colours and proportions may be possible due to production/printing reasons.



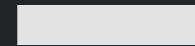
Cornbrash-Sandstein, NF



aspero Dover



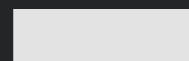
NF



DF



aspero Calais



NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.



aspero Dover, NF | Local court Werl



Graftschafter Barock sand varicoloured

waterstruck



NF



Graftschafter Barock sand varicoloured without red

waterstruck



NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.



Graftschafter Barock sand varicoloured, NF



Brandenburg red varicoloured

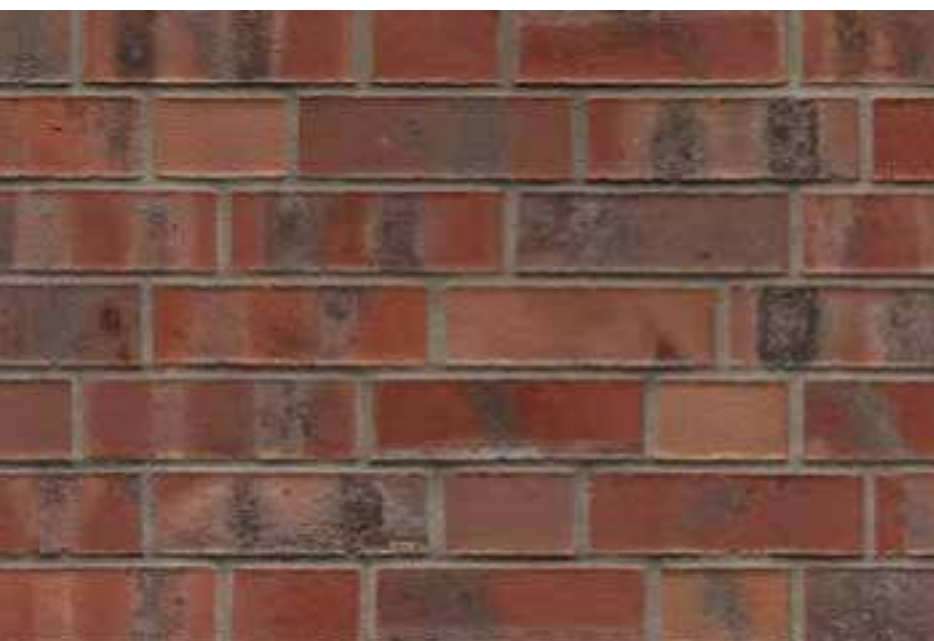
smooth



NF



DF



Helgoland red smelted

hademarscher



NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.



Brandenburg red varicoloured, NF | Shopping mall, Oldenbourg | Photo: Esendiller+Gnegel Designer



Wittenburg coal with sinter-smelting

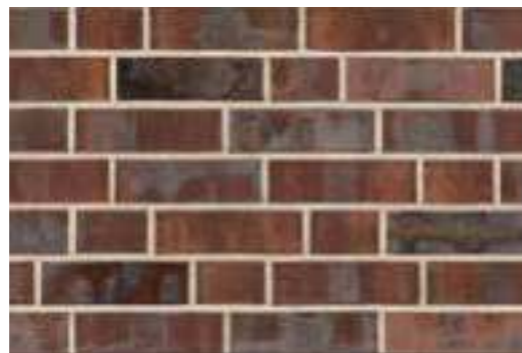
smooth



NF



OF



Wittenburg coal with sinter-smelting

waterstruck



NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.



Wittenburg coal with sinter-smelting, smooth, NF | Arning Bau, Steinfurt



Schleswig blue varicoloured coal

Hamburg reverse facing



NF



DF



Holstein brown-blue coal

Hamburg reverse facing



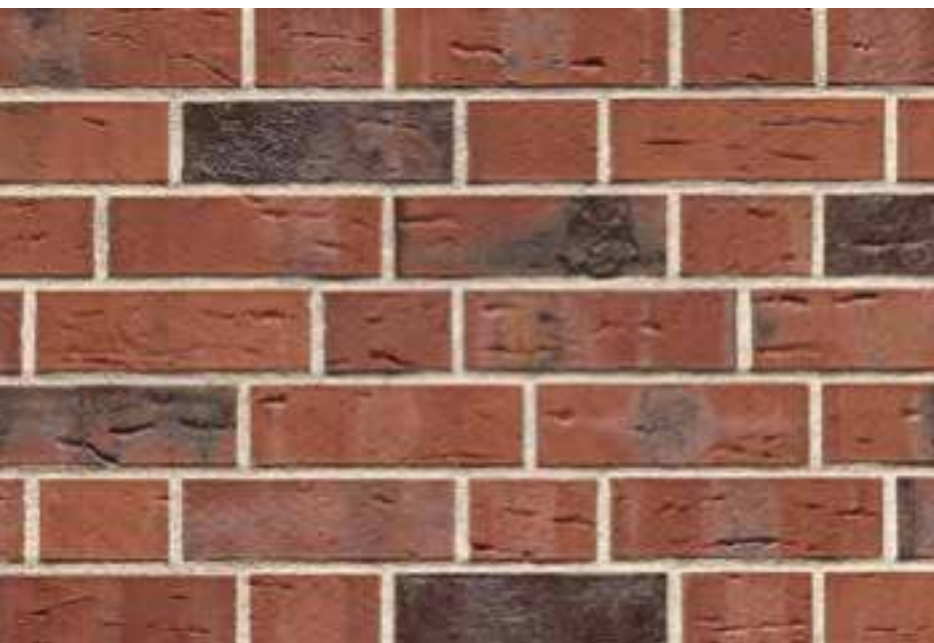
NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons. Longformats in 490 mm x 71 mm and 490 mm x 52 mm available.



Schleswig blue varicoloured coal, NF | Health Centre, Oldenbourg

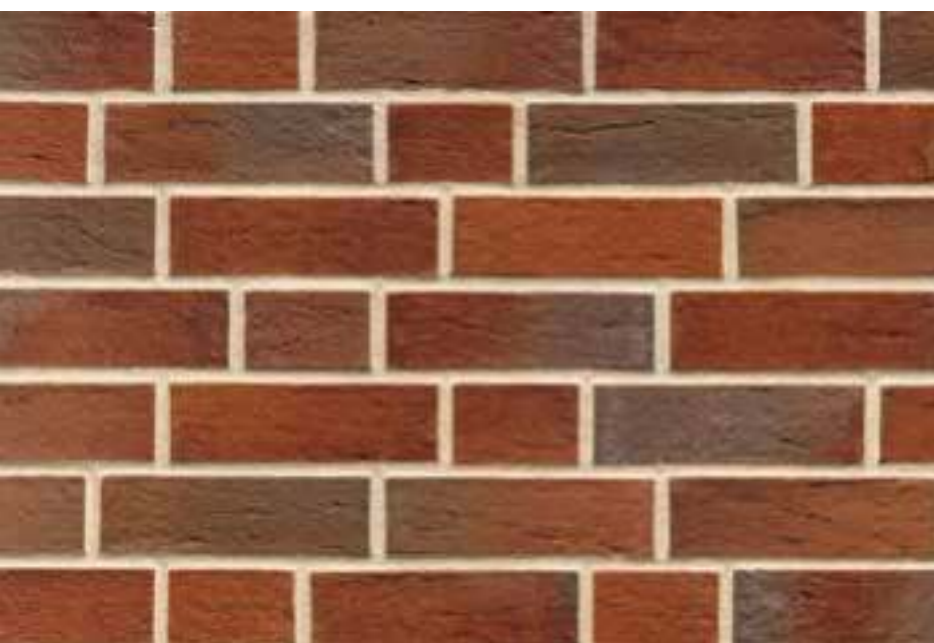


Graftschafter red coal

waterstruck



NF



Gravenhorster red varicoloured

waterstruck-sanded



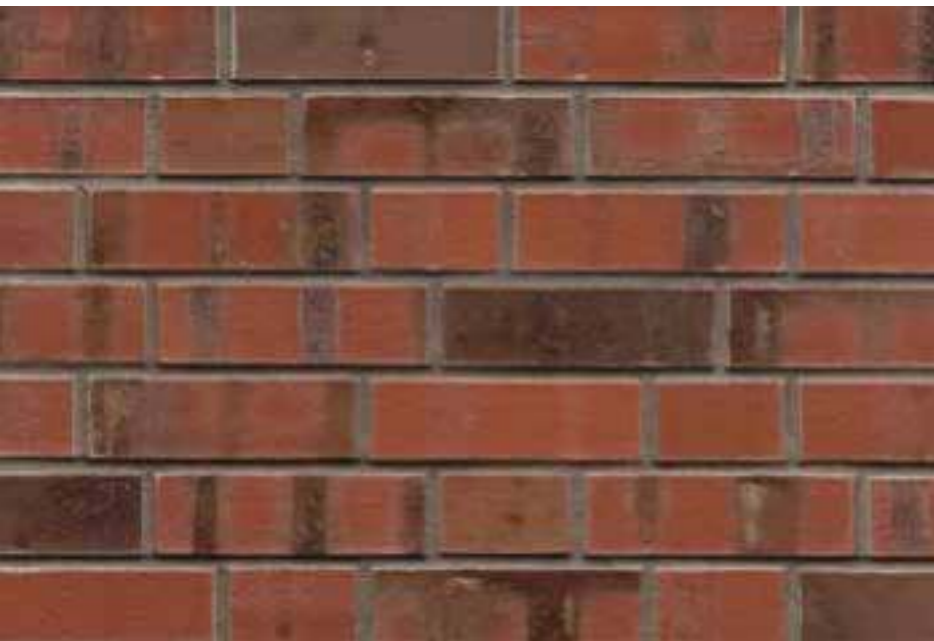
NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.



Graftschafter red coal, NF | Red Apple, Sofia in Bulgarien | Photo: Nedyalko Nedyalkov



Baltrum red varicoloured smelted coal

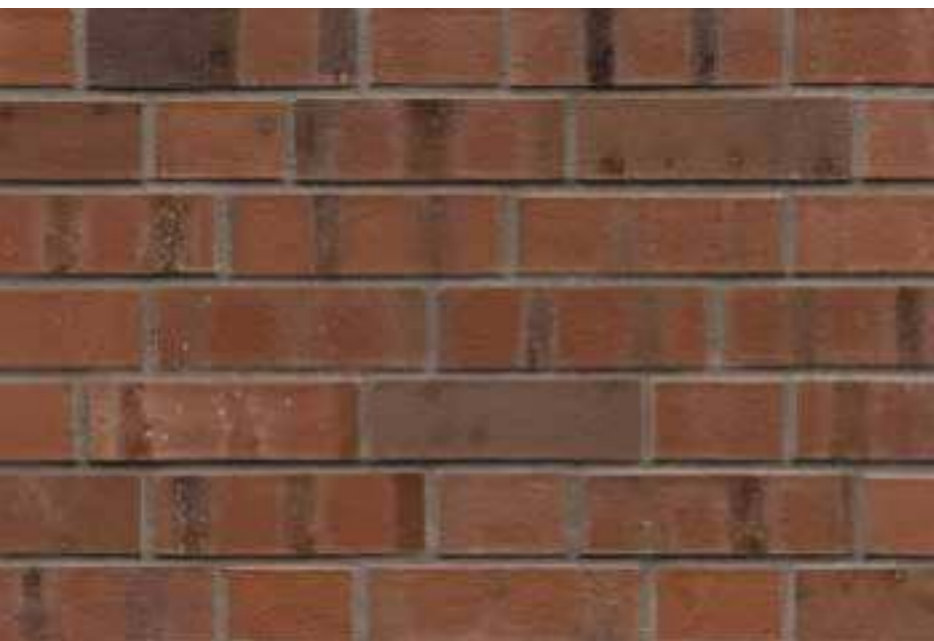
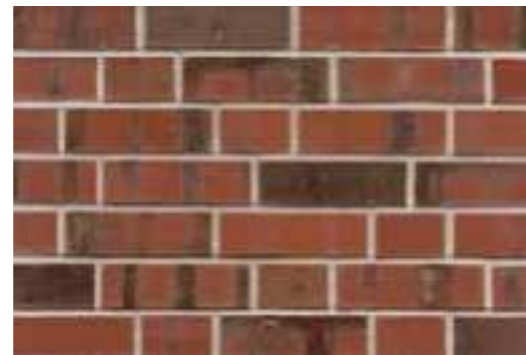
smooth



NF



DF



Büsum brwon smelted coal

smooth



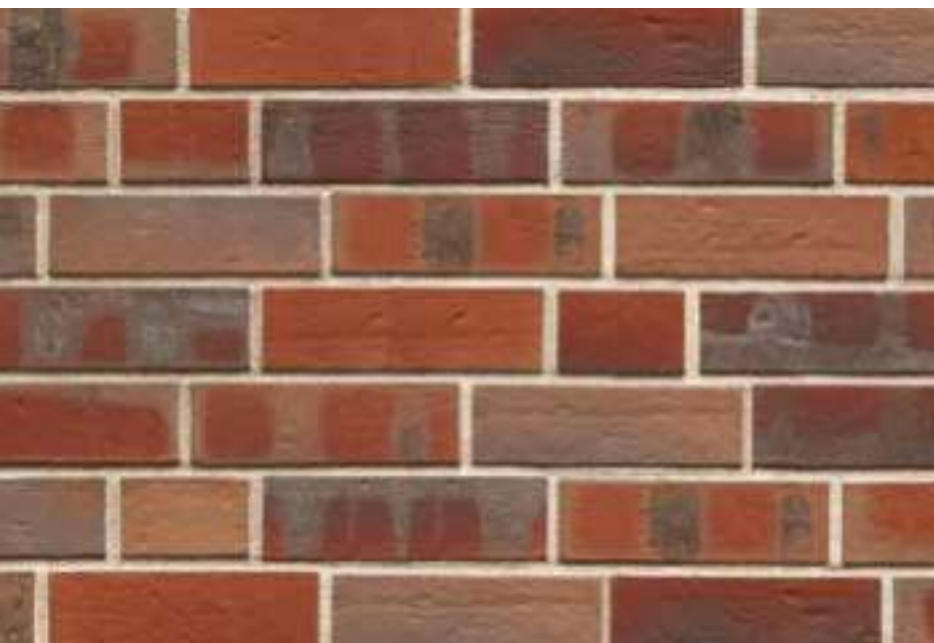
NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.



Baltrum red varicoloured smelted coal, NF



Emden red varicoloured coal

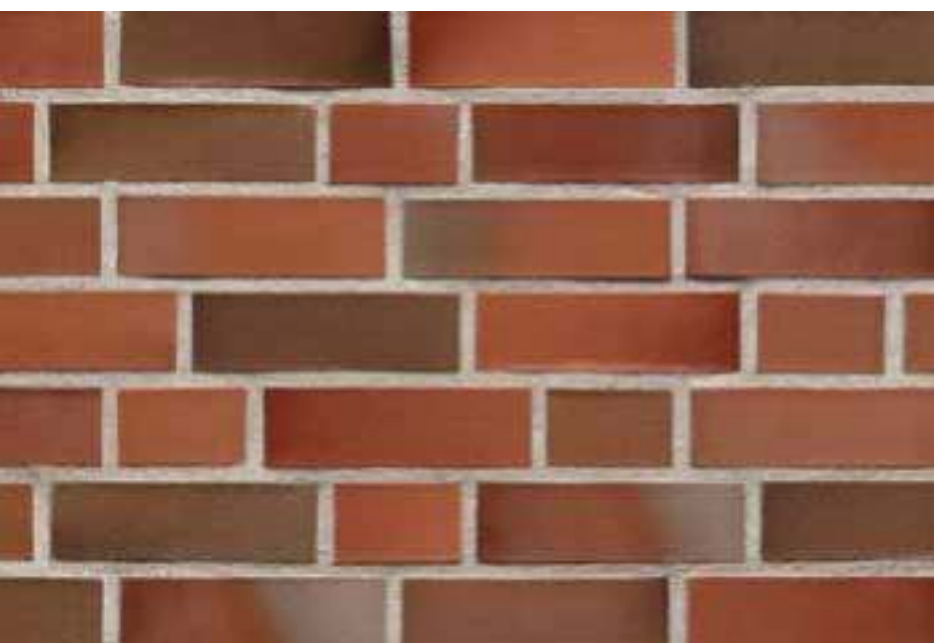
grain-sanded



NF



DF



Bremen red-iron varicoloured

smooth



2DF



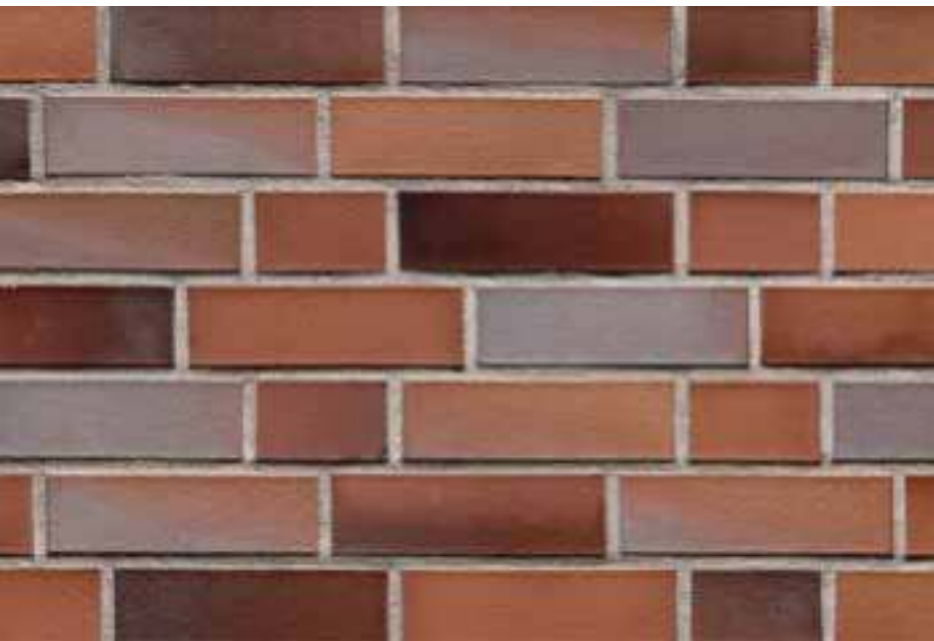
NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.



Emden red varicoloured coal, NF | PDA Planungsgruppe Dörenkämper+Ahling, Ostbevern | Photo: Ependiller+Gnegel Designer



Oldenburg red varicoloured

smooth



NF



Oldenburg red varicoloured coal

smooth



NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.



Oldenburg red varicoloured coal, NF | Company Depenbrock, Oldenburg



Föhr Lava coal

hademarscher



NF



Juist brown smelted

hademarscher



NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.



Föhr Lava coal, NF | Spielwaren Hoffmann, Lotte | Photo: Stephan Bohe



Husum red-blue varicoloured

smooth



NF



Dessau bordeaux-blue

smooth



2DF



NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.



Husum red-blue varicoloured, NF



Dresden black-blue varicoloured

smooth



2DF



NF



Luna anthracite-grey flashed

smooth



NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.



Dresden black-blue varicoloured, NF | Photo: Ependiller+Gnegel Designer



Atlantis grey-anthracite

smooth



NF



DF



MF 290



Endeavour grey

smooth



NF



DF



MF 290



Variations in colour, play of colours and proportions may be possible due to production/printing reasons. Longformats in 490 mm x 71 mm and 490 mm x 52 mm available.



Atlantis grey-anthracite, DF | Photo: Esendiller+Gnegel Designer



Hamburg black-blue varicoloured*

smooth



NF*



DF*



Hamburg black-blue varicoloured coal

smooth



2DF



NF



DF



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Hamburg black-blue varicoloured coal, NF



Endeavour grey

smooth



LF 490



Atlantis grey-anthracite

smooth



LF 490



Variations in colour, play of colours and proportions may be possible due to production/printing reasons. Longformats in 490 mm x 71 mm and 490 mm x 52 mm available.



Endeavour grey, LF



Hamburg black-blue varicoloured

smooth



LF 490



Hamburg black-blue varicoloured coal

smooth



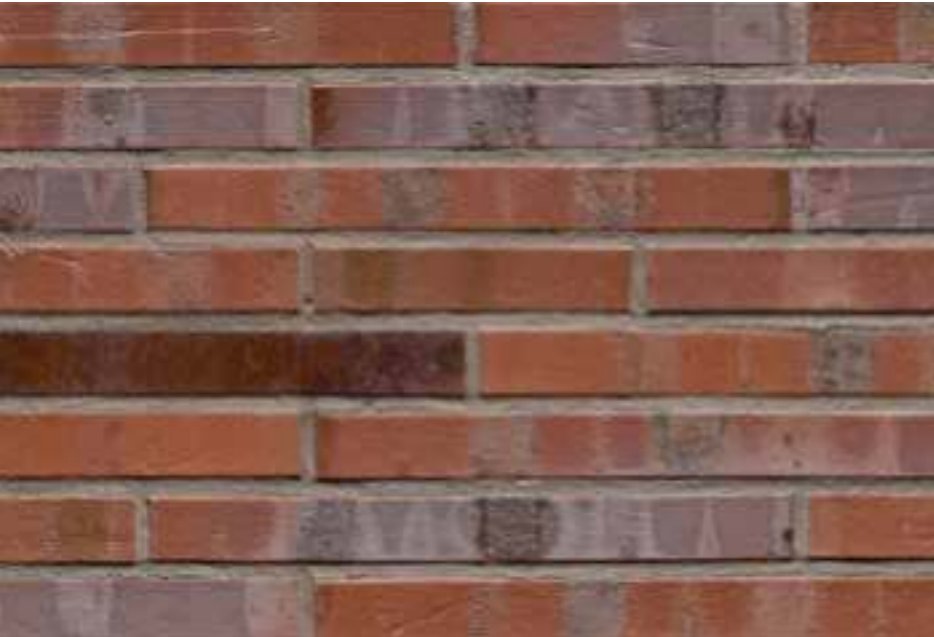
LF 490



Variations in colour, play of colours and proportions may be possible due to production/printing reasons. Longformats in 490 mm x 71 mm and 490 mm x 52 mm available.



Hamburg black-blue varicoloured, LF

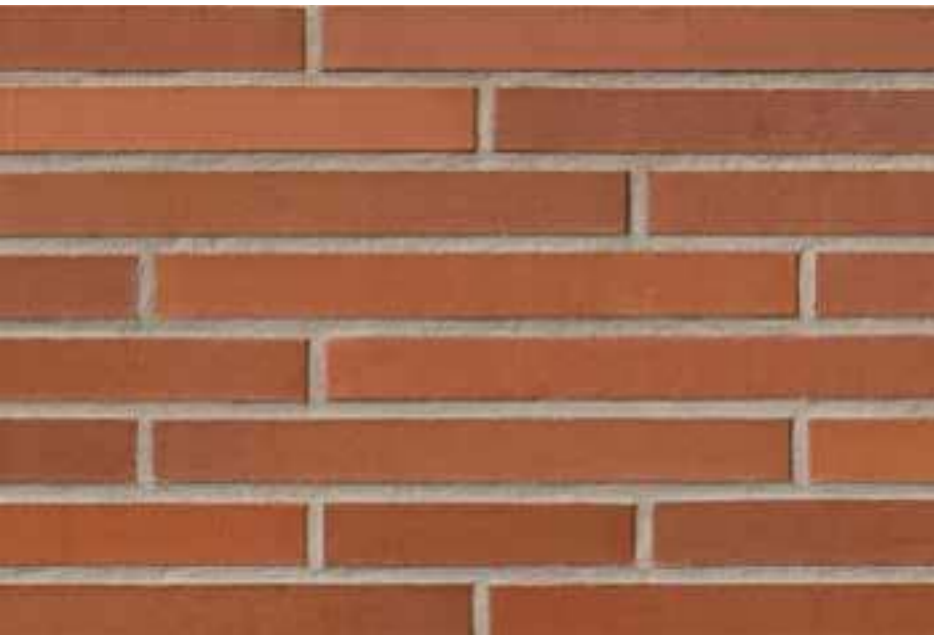
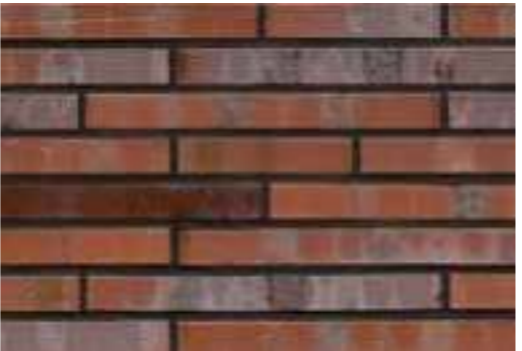


Schleswig blue varicoloured coal

Hamburg reverse facing



LF 490



Sonnenrot*

smooth



LF 490



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Schleswig blue varicoloured coal, LF

ABC-Langformat®



Red coal

smooth



LF 490



SD Innenrot
Bremen reverse facing

LF 490

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Red Coal, LF | Alchemia, Danzig / Poland | Photo: Ependiller+Gnegel Designer

Cusp stones



Shadow brixks and Longformat | Norderney red varicoloured smelted without yellow



Cusp stones | Föhr Lava coal

Shadow play

Almere, Netherlands



Shadow bricks | Dresden black-blue varicoloured



Photo: Ependiller+Gnegel Designer

Shadow play/Longformat

Civic hall, Wettringen



Shadow bricks and Longformat | Norderney red varicoloured smelted without yellow



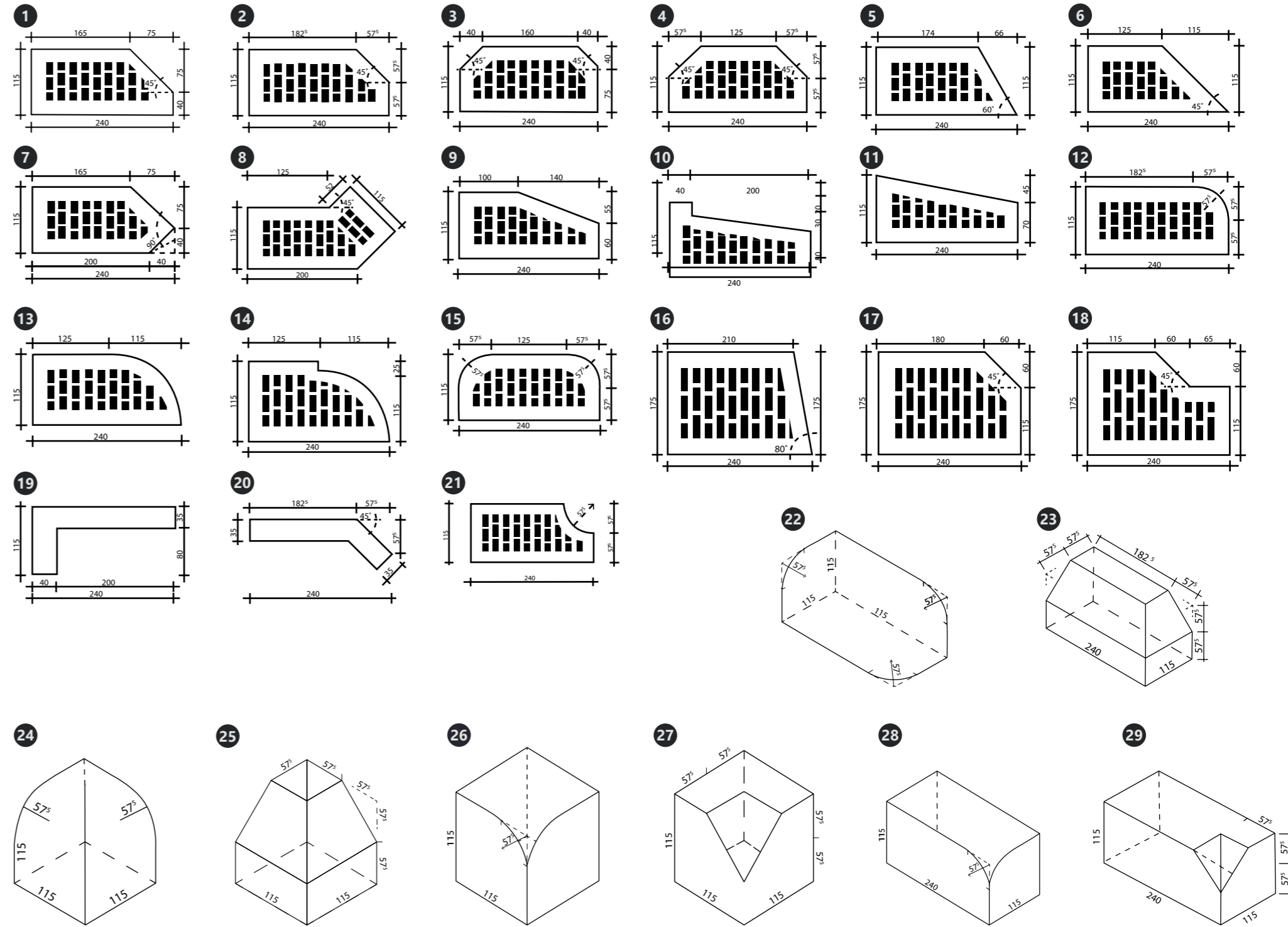
Photo: Ependiller+Gnegel Designer

Shaped bricks

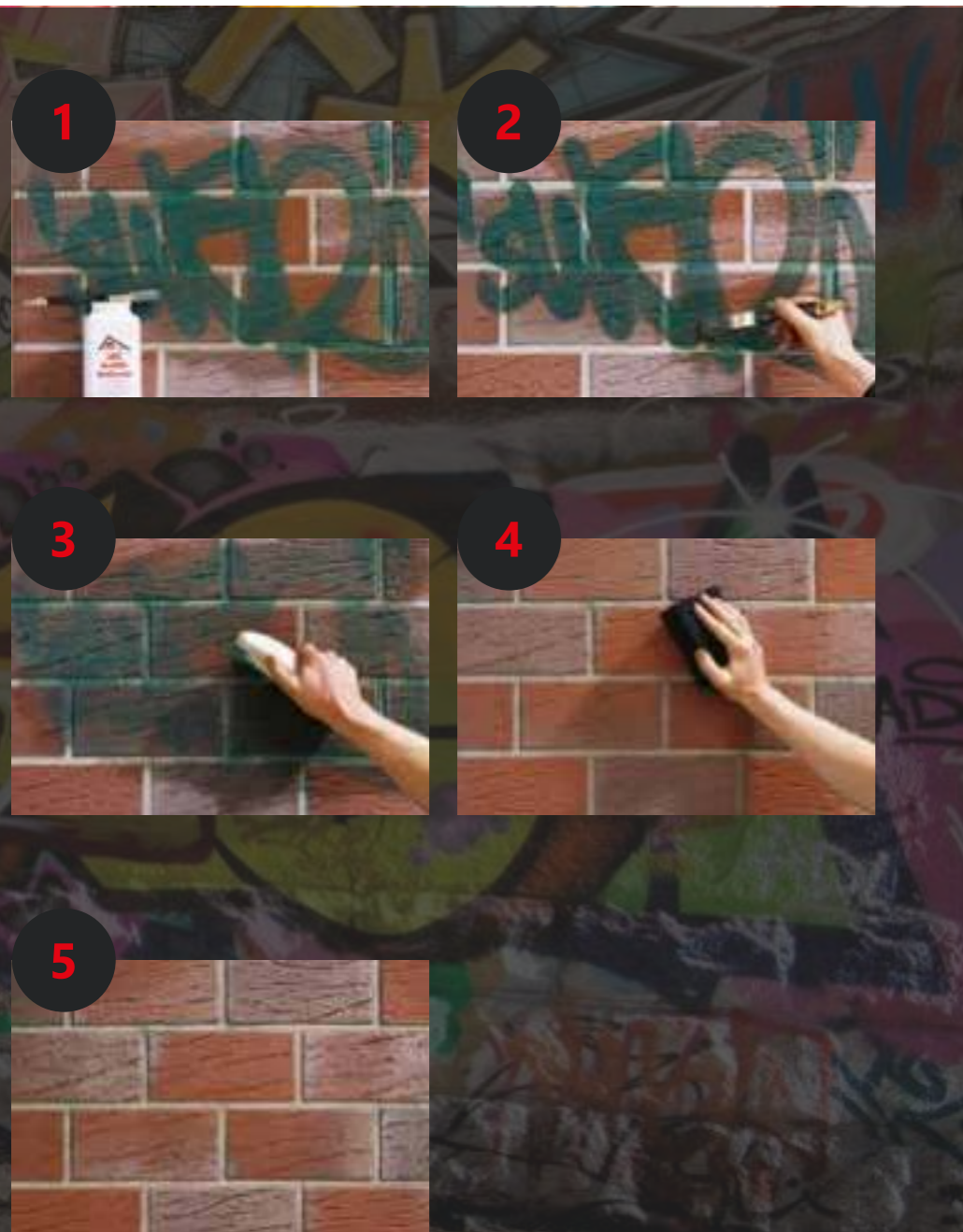
ABC-special shaped bricks

In addition to the common formats produced by us and the shadow bricks and cusp clinkers shown on double page 60 / 61, we also produce other special shape clinkers, partly by hand.

These special-shaped bricks, with their convex or concave curves, with their cants and additional corners or angles, not only make it easy to master difficult architectural details such as window parapets or plinths; they also open up additional dimensions of the facade design.



ABC-Graffiti-Remover



ABC-CLINKERS ARE GRAFFITI REMOVABLE

Graffiti can be easily removed from ABC-Clinkers with ABC-Graffiti-Remover. It has become part of the appearance of our cities and villages, but it is rarely welcome. For one thing, it seldom meets the aesthetic taste of the house-wall owners, and for another, it is usually very cost-intensive to remove. Although the spraying, which is usually carried out at night, is hardly able to be prevented, one can at least ensure that it disappears as quickly as it came about through one's choice of building material for the outer wall.

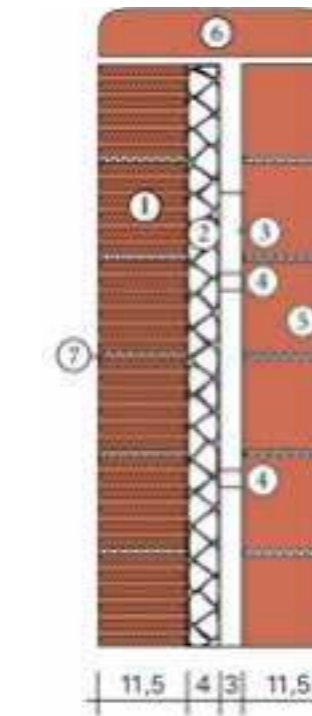
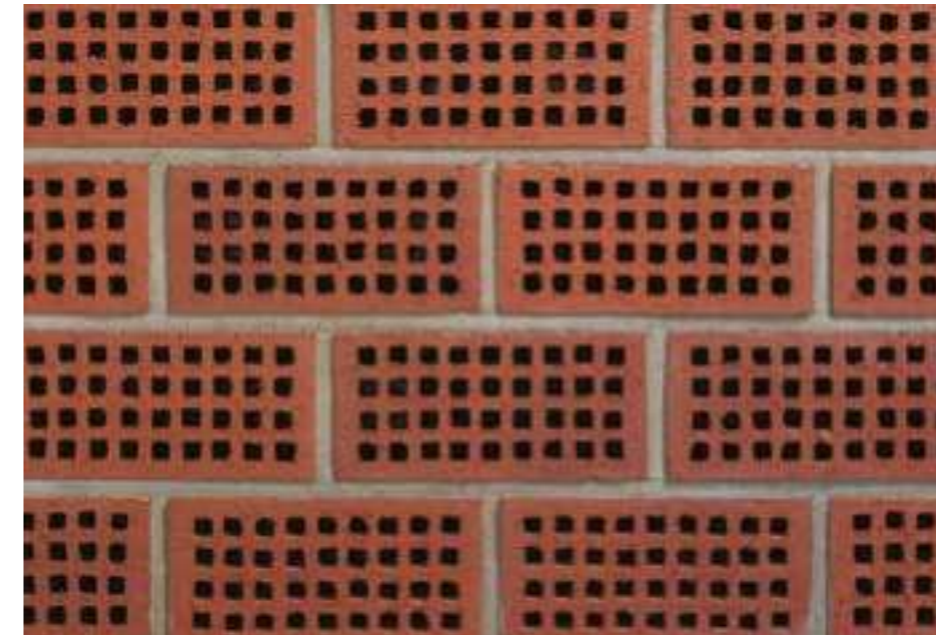
Thanks to the extremely high firing temperatures during the manufacturing process, ABC clinker facing bricks have a surface that reliably prevents the ingress of moisture of all kinds – that goes for both rain and paint. This means that graffiti remains on the surface and can be removed quickly and easily with the ABC graffiti remover, and what's more, without leading residues. A façade with clinker facing bricks is not only beautiful and functional, but also robust and impervious.



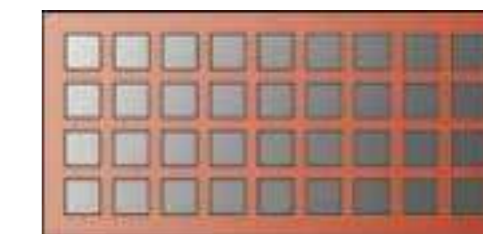
Our sound-absorbing bricks absorb noise in accordance with DIN 52212 and are excellently suited for constructing a noise barrier in accordance with DIN 4109.

A noise barrier according to DIN 4109 consists of four layers: the first layer of sound-absorbing bricks facing the street with a hole percentage of about 30%, followed by a mineral fibreboard, 40–60 mm thick, and an air layer, as layers two and three.

The soundproofing brick in the double thin format can be combined with facing on the rear side in the double thin, normal and thin formats. Sound absorption coefficient in accordance with DIN 52212; resistance to stone impact of bricks for noise barriers in accordance with the Additional Technical Contractual Terms and Guidelines for Noise Barriers on Streets 8 (ZTV-Lsw 8).



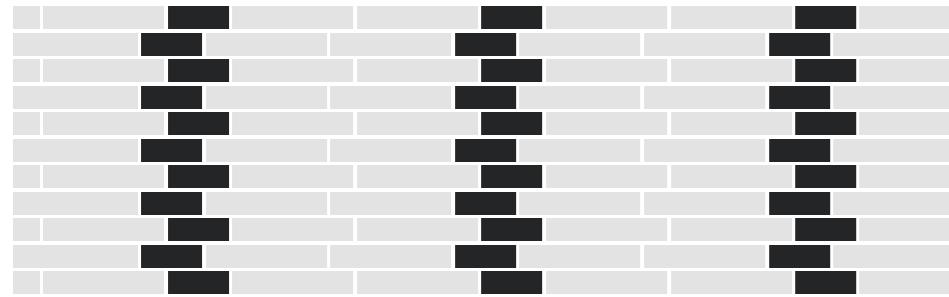
- 1 Sound-absorbing bricks in accordance with DIN EN 771-1, Double thin/normal/thin formats, red
- 2 Mineral fibreboard ISOVER Spahn 100 Si
- 3 30 mm air layer
- 4 Spacer
- 5 Rear-side facing as solid bricks in accordance with DIN EN 771-1, double thin/normal/thin formats
- 6 Brick covering in accordance with DIN EN 771-1
- 7 Mortar



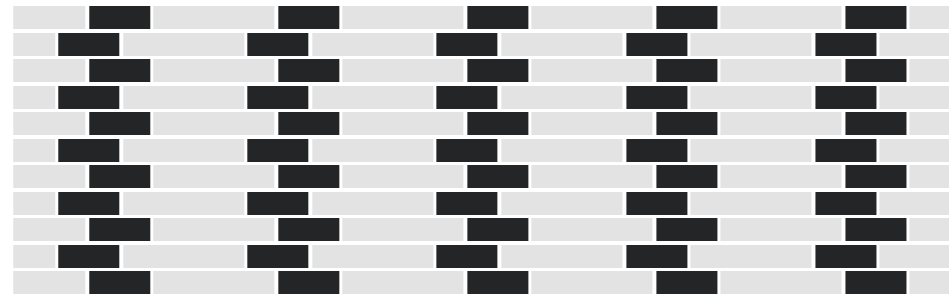
Square perforation
Hole percentage 30%

Masonry bonds

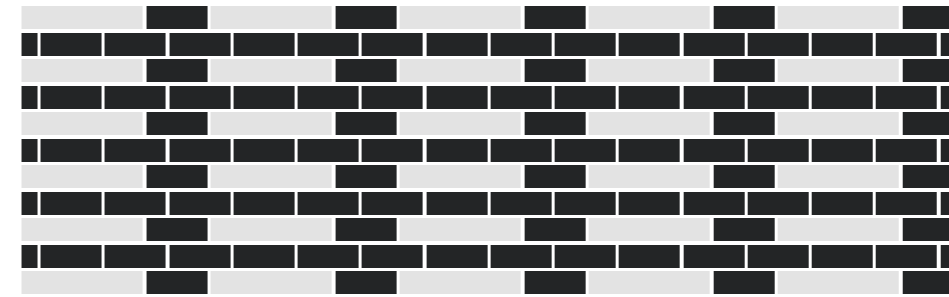
Silesian bond



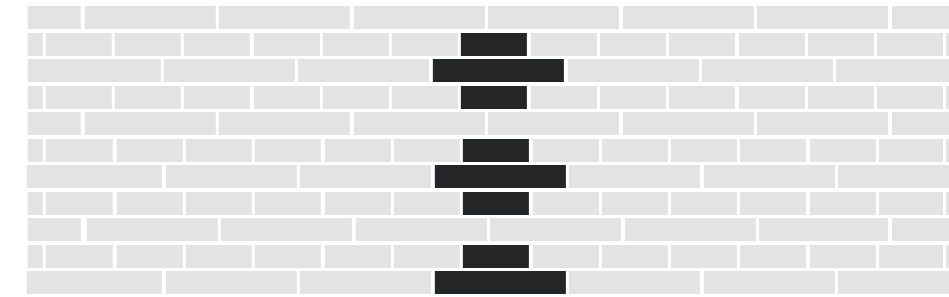
Gothic bond



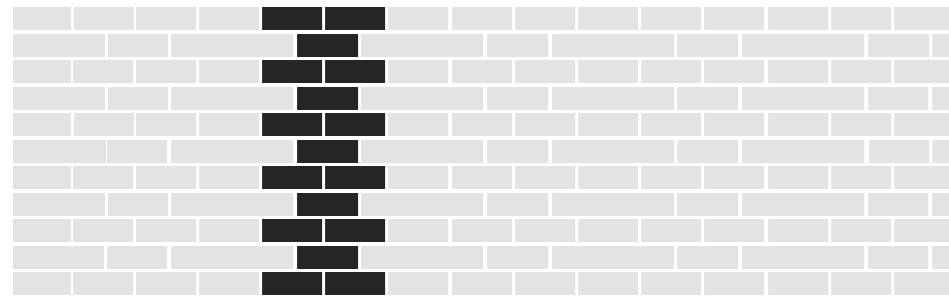
Dutch bond



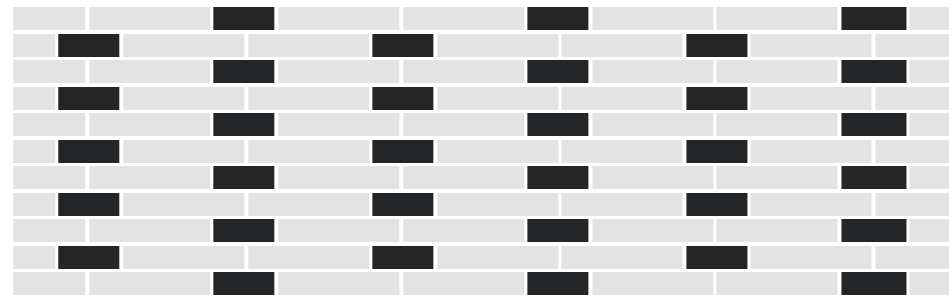
Cross bond



Block bond



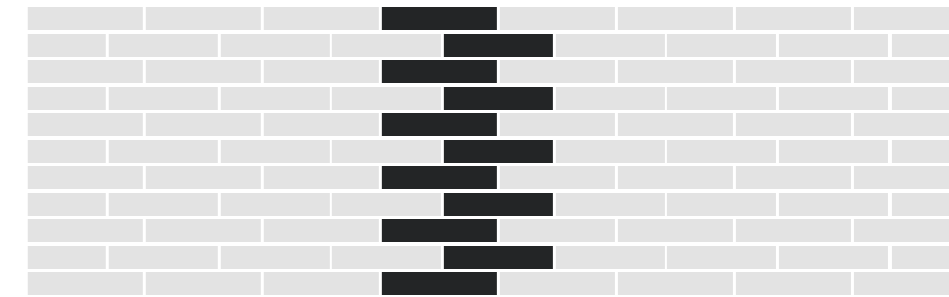
Märkischer bond



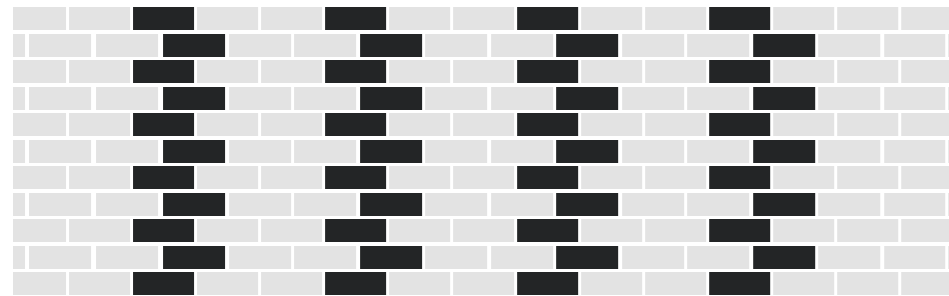
Stretching bond half stone moved



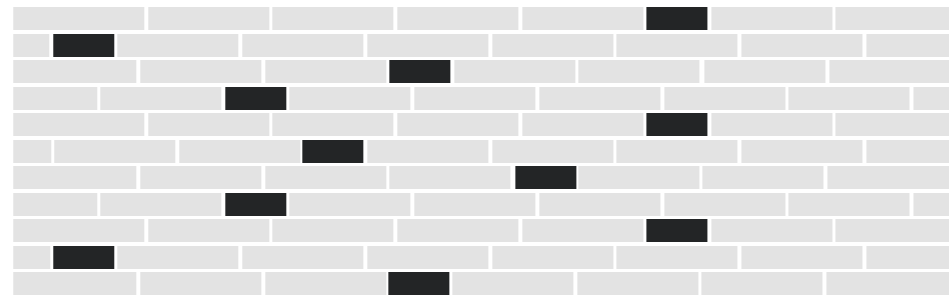
Stretching bond quarter stone moved



Head bond



Wild bond



Stack bond



Grenadier bond



Formats and bricks

AQUATERRA BRICKS

If water is added to the clay mass, it becomes soft and formable. This results in a smooth water-clay mixture from which our bricks are carefully brushed. The interplay between liquid and solid creates the characteristic and visual soft surface of our aquaterra series.

EXTRUDED CLINKER

With extruded clinkers, the clay mass is pressed with great pressure to form an extrusion from which the blanks are cut off. In this way, this manufacturing process produces rather smooth, uniform clinkers. Depending on whether an additional surface effect is desired, the strand is sanded, grained or peeled.

WATERSTRUCK BRICKS

In the production of waterstruck bricks, the clay mass is filled into a form, pressed, and then brushed out of the form with the help of water. Water serves as a separating element - thus the name for this production method, to which we owe our unique Manufacta® facing bricks. This gives the bricks a water-brushed surface with an individual, partially roughened appearance.

If the format you are looking for is not listed, please do not hesitate to contact us. We also produce customised products.

We ask for your understanding that we require a certain order volume for such productions.



DF = Thin format
Dimensions: 240 x 115 x 52 mm
64 bricks per m²



NF = Normal format
Dimensions: 240 x 115 x 71 mm
48 bricks per m²



2DF = Double thin format
Dimensions: 240 x 115 x 113 mm
32 bricks per m²



RF = Imperial format 61
Dimensions: 240 x 115 x 61 mm, 55 Stück
bzw. 65 mm, 52 bricks per m²



RF = Imperial format 65
Dimensions: 250 x 120 x 65 mm
52 bricks per m²



3DF = Triple thin format
Dimensions: 240 x 175 x 113 mm
32 bricks per m²



OF = Oldenbourg format
Dimensions: 220 x 110 x 52 mm
70 bricks per m²



MF = Module format
Dimensions: 290 x 90 x 52 mm
52 bricks per m²



LF = Long format 365
Dimensions: 365 x 115 x 40 mm
53 bricks per m²



LF = Long format 365
Dimensions: 365 x 115 x 52 mm
43 bricks per m²



LDF = Long format 490
Dimensions: 490 x 115 x 52 mm
32 bricks per m²



LNF = Long format 490
Dimensions: 490 x 115 x 71 mm
26 bricks per m²

Joint colour and joint pattern

Red joint, without butt joint



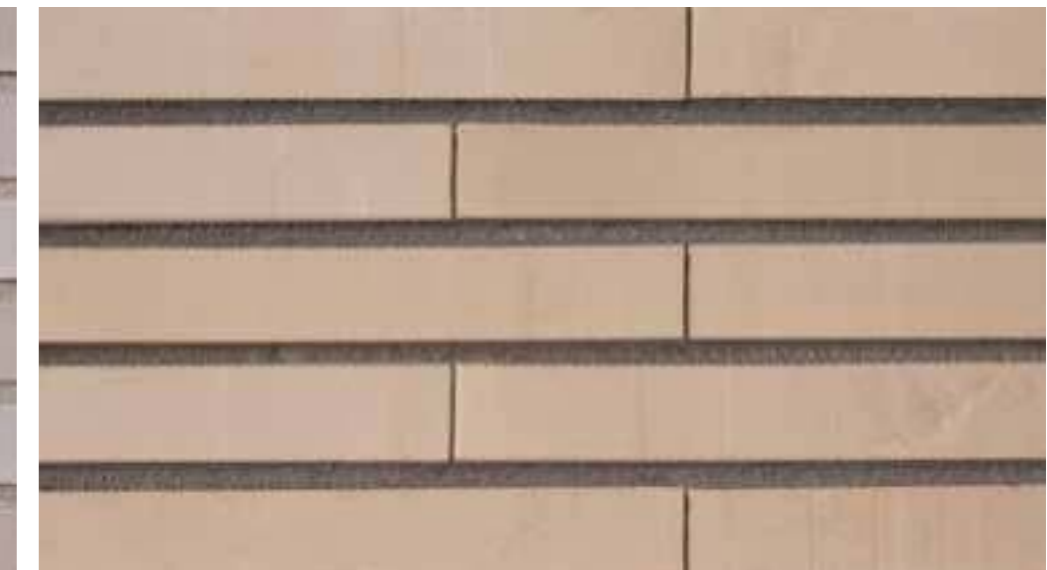
Grey joint, recessed



Clinker and joint matched in colour



Dark horizontal joint in contrast, without butt joint



Colour range



aquaterra Colima

NF

DF

LF 365

Plant Recke



aspero Bristol

aspero

NF

DF

Plant Hörstel



Manufactura® Inari

waterstruck

NF

DF*

Plant Recke



aquaterra Lipariweiß

NF

Plant Recke



aquaterra Lichtocker

NF

DF

LF 365

Plant Recke



aspero Dover

aspero

NF

DF

Plant Hörstel



aspero Calais

aspero

NF

Plant Hörstel



aquaterra Salinagrau

NF

DF

MF 290

240 x 100 x 71

LF 365

Plant Recke



**aquaterra Caldera
white elutriated**

NF

DF

LF 365

Plant Recke



Manufactura® Kiruna

waterstruck

NF

DF*

Plant Recke



Manufactura® Stockholm

waterstruck

NF

DF*

Plant Recke



Glücksburg beige

waterstruck

NF

Plant Schüttorf

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Variations in colour, play of colours and proportions may be possible due to production/printing reasons.

aquaterra LF 365 available in 365 x 52 mm und 365 x 40 mm.

ABC-Langformat® 490 available in 490 x 71 mm und 490 x 52 mm.

Colour range



aquaterra Smart

NF

240 x 100 x 71

Plant Recke



Minden Sandstein

structure

NF

Plant Hörstel



Lehrte grey vari-coloured

structure

NF

Plant Hörstel



Manufactura® Kalmar

waterstruck

NF

DF*

Plant Recke



aquaterra Cavograu coal

NF

Plant Recke



Cornbrash-Sandstein

smooth

NF

Plant Hörstel



Manufactura® Bergen coal

waterstruck

NF

DF*

Plant Recke



Rheinland creme-yellow

smooth

NF

Plant Hörstel



Stendal beige-white

structure

NF

Plant Hörstel



Lemgo coal

handshake-grained

NF

Plant Hörstel



Manufactura® Kalmar coal*

waterstruck

NF*

DF*

Plant Recke



St. Petersburg yellow coal

smooth

NF

Plant Schüttorf

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ABC-Langformat® 490 available in 490 x 71 mm und 490 x 52 mm.

Colour range



Bornholm yellow Danish coal

hademarscher
NF

Plant Hollage



Grafschafter Barock sand varicoloured

waterstruck
NF

Plant Hollage



aquaterra Stromboli

NF

Plant Recke



Norderney red varicoloured smelted

smooth
NF

Plant Schüttorf



Sylt Magma coal

hademarscher

NF

DF



Manufactura® Stavanger

waterstruck

NF

DF*

Plant Recke



Norddeich red-blue sand vari-coloured

grained-sanded
NF

Plant Hollage



Manufactura® Westfalen brick-red

waterstruck

NF

DF*

RF 250x120x65

Plant Recke



Grafschafter Barock sand varicoloured without red

waterstruck
NF

Plant Schüttorf



aquaterra Feuerberg

NF

DF

LF 365

Plant Recke



Manufactura® Kristiansand

waterstruck

NF

DF*

Plant Recke



Manufactura® Wilsum brick-red

waterstruck

NF

DF*

Plant Schüttorf

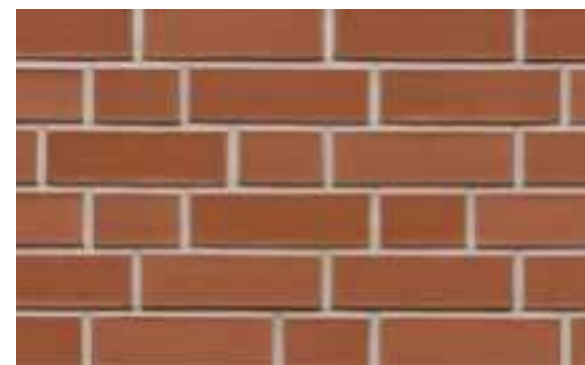
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aquaterra LF 365 available in 365 x 52 mm und 365 x 40 mm.

ABC-Langformat® 490 available in 490 x 71 mm und 490 x 52 mm.

Colour range



Münsterland red- nuanced

smooth

NF

DF

2DF

3DF

Plant Hörstel



Tecklenburg varicoloured flamed

hand shaped-sanded

NF

Plant Hörstel



Manufactura® Stavanger coal + reverse facing

waterstruck

NF

DF*

Plant Schüttoorf



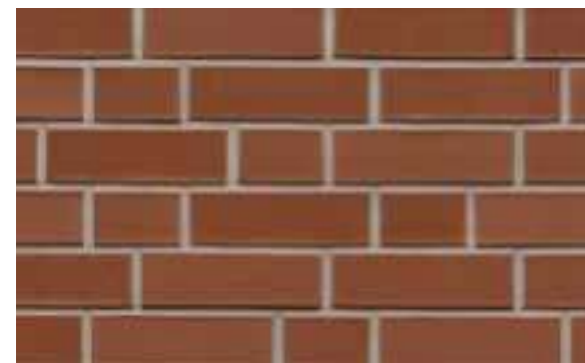
Baltrum red varicoloured smelted coal

smooth

NF

DF

Plant Hollage



Artland red- nuanced

smooth

NF

DF

RF 240x115x61

RF 240x115x56

Plant Hörstel



Manufactura® Westfalen red coal

waterstruck

NF

DF*

RF 250x120x65

Plant Recke



Grafschafter red coal

waterstruck

NF

Plant Schüttoorf



Schwerin red varicoloured

smooth

NF

Plant Hollage



Tecklenburg red- nuanced

hand shaped-sanded

NF

Plant Hörstel



Manufactura® Wilsum red coal

waterstruck

NF

DF*

Plant Schüttoorf



Artland red coal

smooth

NF

DF

RF 61

Plant Hollage



Ammerland red varicoloured

grained-sanded

NF

2DF

Plant Hörstel

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ABC-Langformat® 490 available in 490 x 71 mm und 490 x 52 mm.

Colour range

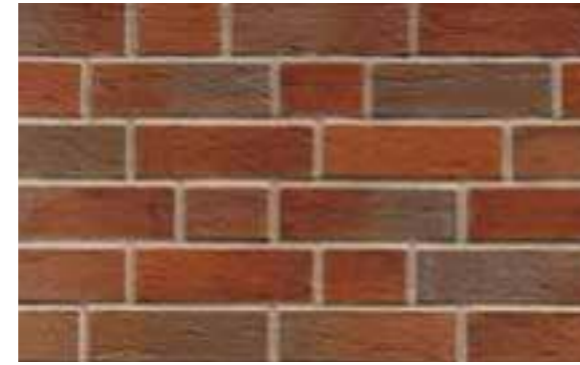


Artland red coal

hademarscher

NF

Plant Hollage



Gravenhorster red varicoloured

waterstruck

NF

Plant Hörstel

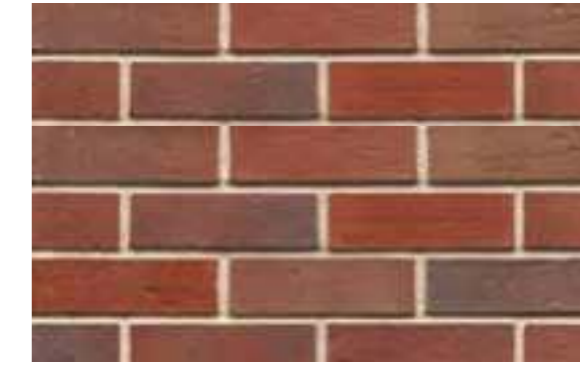


Bevergern blue varicoloured

stripped

NF

Plant Hörstel

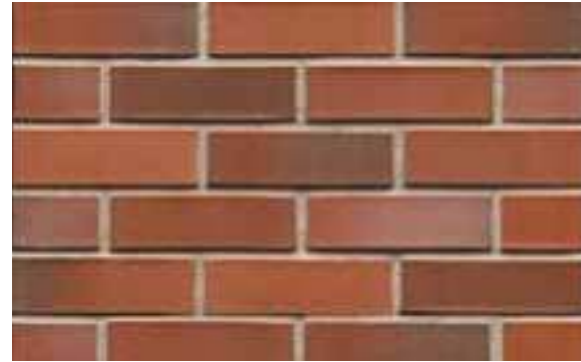


Oldenburg red varicoloured

grained-sanded

NF

Plant Hollage



Ammerland red varicoloured

smooth

NF

2DF

Plant Hörstel



Bremen red-iron varicoloured

smooth

NF

2DF

Plant Hörstel



Bevergern blue varicoloured

smooth

NF

2DF

Plant Hörstel



Oldenburg red varicoloured

smooth

NF

Plant Hollage



Flensburg red coal

smooth

NF

DF

Plant Schüttorf



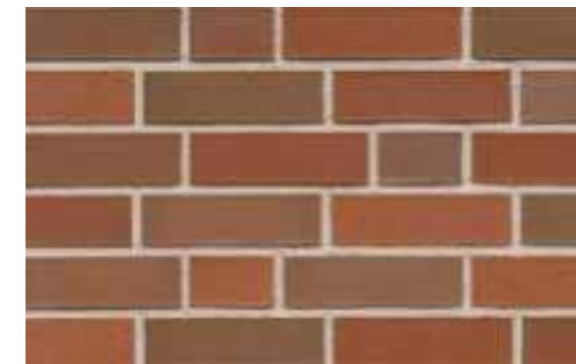
Emden red varicoloured coal

grained-sanded

NF

DF

Plant Hollage



Emsland antique varicoloured

smooth

NF

2DF

3DF

Plant Hörstel



Oldenburg red varicoloured coal

smooth

NF

Plant Hollage

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ABC-Langformat® 490 available in 490 x 71 mm und 490 x 52 mm.

Colour range



Schleswig blue varicoloured coal

Hamburg reverse facing
NF

DF

Plant Schüttoorf



Wittenburg coal with sinter-smelting

smooth

NF

OF

Plant Schüttoorf



Brandenburg red varicoloured with yellow

smooth

NF

Plant Hollage



Oldenburg blue-brown varicoloured coal

smooth

NF

Plant Hollage



Holstein brown varicoloured with sinter-smelting

Hamburg reverse facing
NF

Plant Schüttoorf



Helgoland red smelted

hademarscher

NF

Plant Schüttoorf



Brandenburg red varicoloured

smooth

NF

DF

Plant Hollage



Juist brown smelted

hademarscher

NF

Plant Schüttoorf



Wittenburg coal with sinter-smelting

waterstruck
NF

Plant Schüttoorf



Manufactura® Hanseatic

waterstruck

NF

DF*

Plant Recke



Büsum brown varicoloured smelted coal

smooth
NF

DF

Plant Hollage



Manufactura® Leeds

waterstruck

NF*

DF*

Werk Recke

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ABC-Langformat® 490 available in 490 x 71 mm und 490 x 52 mm.

Colour range



Amrum brown varicoloured

hademarscher

NF

Plant Hollage



Aachen brown

smooth

NF

DF

Werk Hörstel



Gotha aubergine smelted

smooth

NF

Plant Hollage



Bern red-blue-brown varicoloured

smooth

NF

Plant Hörstel



Grafschafter Moorbrand

waterstruck

NF

Plant Schüttorf



Föhr Lava coal

hademarscher

NF

DF

Plant Hollage



Husum red-blue varicoloured

smooth

NF

Plant Hollage



Dessau bordeaux-blue

smooth

NF

2DF

Plant Hörstel



Torfmoor blue varicoloured

waterstruck-sanded

NF

Werk Hörstel



Trier anthracite-brown varicoloured flamed

smooth

NF

2DF

Plant Hörstel



Weimar aubergine coal

smooth

NF

Plant Hollage



Leipzig aubergine coal

smooth

NF

Plant Schüttorf

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ABC-Langformat® 490 available in 490 x 71 mm und 490 x 52 mm.

Colour range



Manufactura® Narvik

waterstruck

NF

DF*

Plant Recke



Atlantis grey-anthracite

smooth

NF

DF

MF 290

Plant Schüttorf



aquaterra Rauchscharz

NF

DF

LF 365

Plant Recke



Dresden black-blue varicoloured

smooth

NF

2DF

Plant Hörstel



Manufactura® Trondheim

waterstruck

NF

DF*

Plant Recke



Endeavour grey

smooth

NF

DF

MF 290

Plant Schüttorf



Luna anthracite-grey flashed

smooth

NF

Plant Hörstel



Hamburg black-blue varicoloured coal

smooth

NF

DF

2DF

Plant Schüttorf



aquaterra Ätnagrau

NF

Plant Recke



Manufactura® Dublin

waterstruck

NF*

DF*

Werk Recke



Ahrensburg black-blue varicoloured

smooth

NF

Plant Hörstel



Hamburg black-blue varicoloured*

smooth

NF*

DF*

2DF*

Plant Schüttorf

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ABC-Langformat® 490 available in 490 x 71 mm und 490 x 52 mm.

Colour range ABC-Langformat®



St. Petersburg*

smooth

LF 490

Plant Schüttoorf



Schleswig blue varicoloured coal

Hamburg reverse facing

LF 490

Plant Schüttoorf

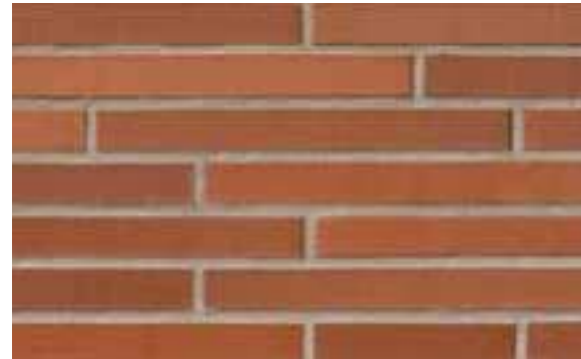


Hamburg black-blue varicoloured coal

smooth

LF 490

Plant Schüttoorf



Sonnenrot*

smooth

LF 490

Plant Schüttoorf



Endeavour grey

smooth

LF 490

Plant Schüttoorf



Hamburg black-blue varicoloured

smooth

LF 490

Plant Schüttoorf



Endeavour grey

smooth

LF 490

Plant Schüttoorf



Atlantis grey-anthracite

smooth

LF 490

Plant Schüttoorf

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aquaterra LF 365 available in 365 x 52 mm und 365 x 40 mm.

ABC-Langformat® 490 available in 490 x 71 mm und 490 x 52 mm.

Our product range



Facing bricks



Brick slips



ABC-NORDIC®



Clay pavers



Clinker roof tiles



Floor ceramics



DIN EN 771-1
(DIN V 20000-401)
DIN 4051
DIN EN 1344



Production plants of the ABC Clinker Group



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